General requirements:		
Number of pipe penetrations per cabinet	2	
max. cut-out cross-section per cabinet	1412mm <sup>2</sup>	
max. pipe diameter (d)	28mm	
max. hose diameter (d)	28mm	
max. cable diameter (3x 1,5 <sup>2</sup> ) (d)	8mm	
Pipe material	steel /stainless steel	
max. pipe wall thickness	1mm	
max. hose wall thickness	3mm	

The pipe penetration may only be attached in the marked attachment areas (see page 2-6) for the respective model type! The edge of the frame defines the outer limit of the attachment area.

The drillhole must always be perpendicular to the attachment area. This applies up to the wooden intermediate top in the area of the cabinet top panel.

The pipes/ hoses/ cables to be fed in must not have any negative effects on the door locking mechanism, or on the cable guide on the top and rear panel.

The different positions of the storage shelves and/or pull-out shelves must be noted when attaching to the sides and rear panel. The cabinet owner/ operator is responsible for avoiding installation conflicts or collisions between different elements.

The pipe penetration is assembled in the following order in preparation for the attachment: 1. Intumescent material, 2. Insulation, 3. Frame (see Fig. 1). Use Ø3,5 x 9,5 screws for fixing.

## Note!

A: Pipes and cables are installed in holes with their nominal diameters (d).

B: Hoses  $< \emptyset 20$ mm are installed in holes with their nominal diameters (d).

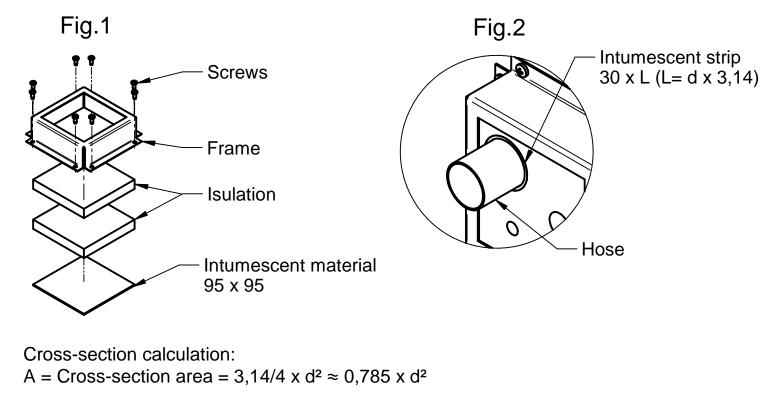
C: Hoses  $\geq \emptyset 20$ mm are wound continuously completely with a layer of intumescent

strip (see Fig. 2). Drillhole diameter= nominal diameter (d) + 3,6mm.

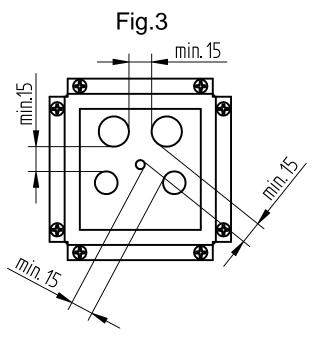
D: Drillholes can be designed to the upper tolerance of the nominal diameter (d) or at most be rounded up to the next full millimetre. Gaps between the pipe/ hose/ cable and the insulation must be avoided.

E: Unused drillholes must be closed properly!

F: The minimum distance between the holes must be 15mm (see Fig.3).



Example for assignment: 1x Ø20mm + 2x Ø15mm:  $A = 1x 0,785 x 20mm^2 + 2x 0,785 x 15mm^2$  $A = 667,25 \text{mm}^2$ 

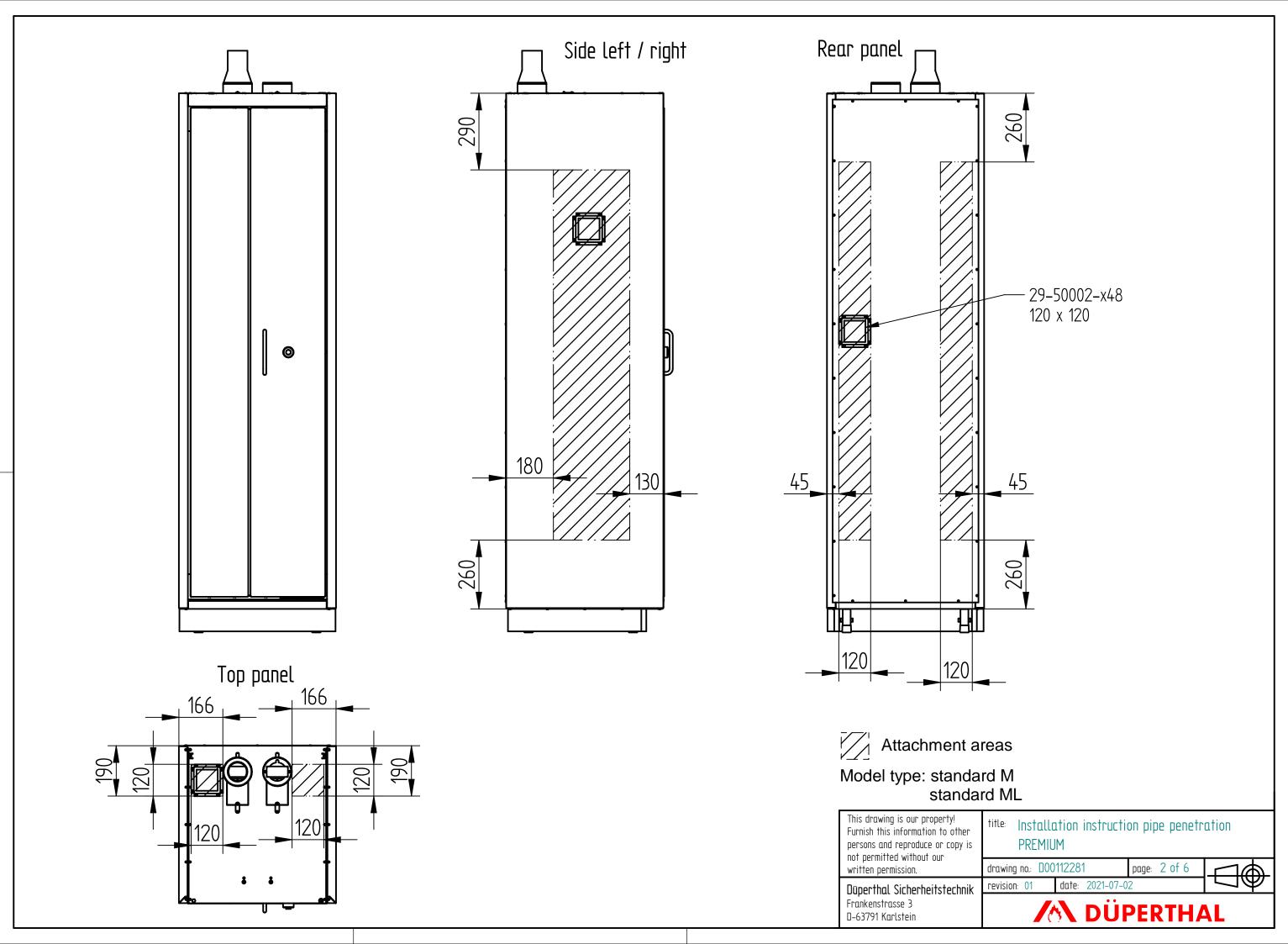


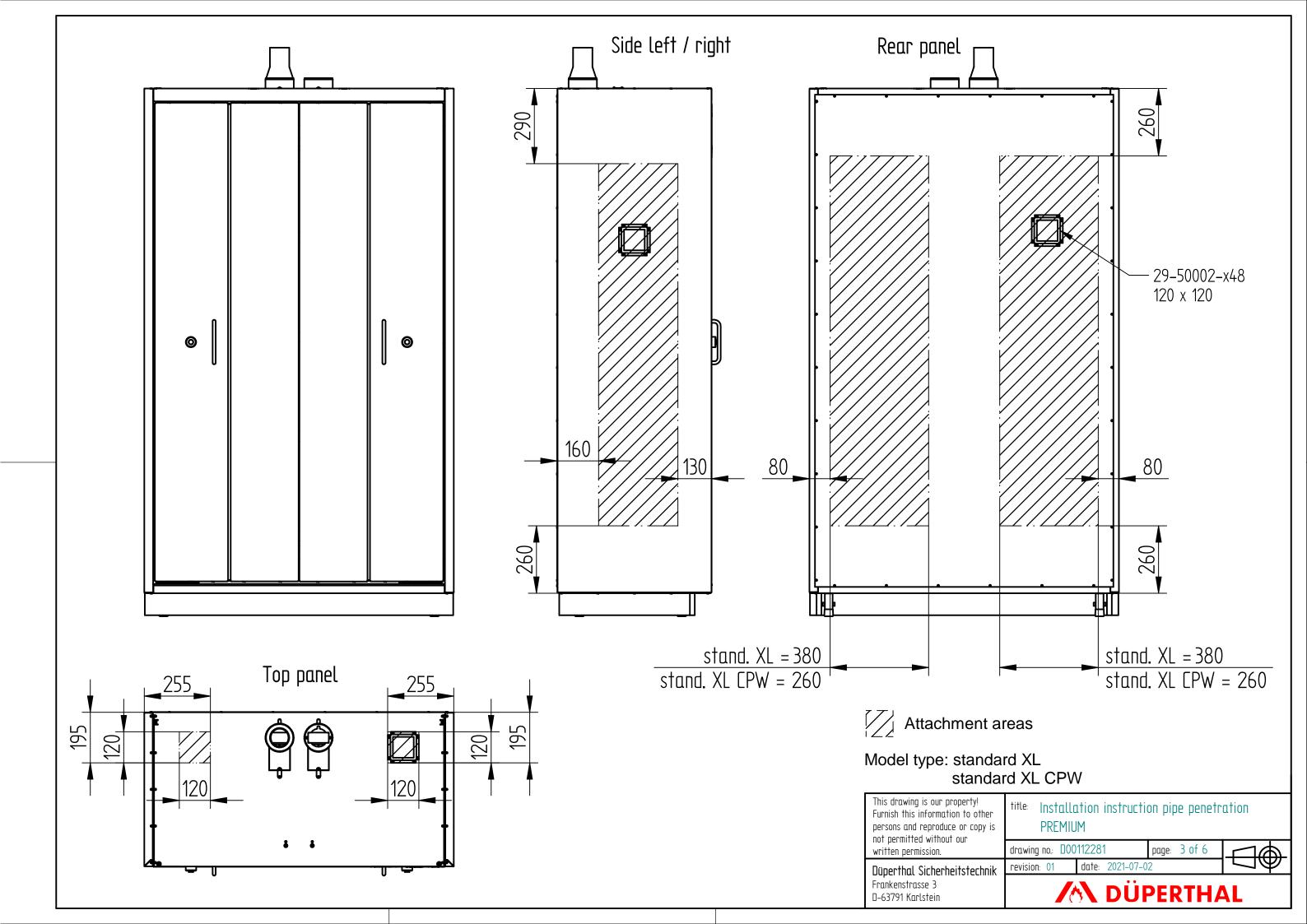
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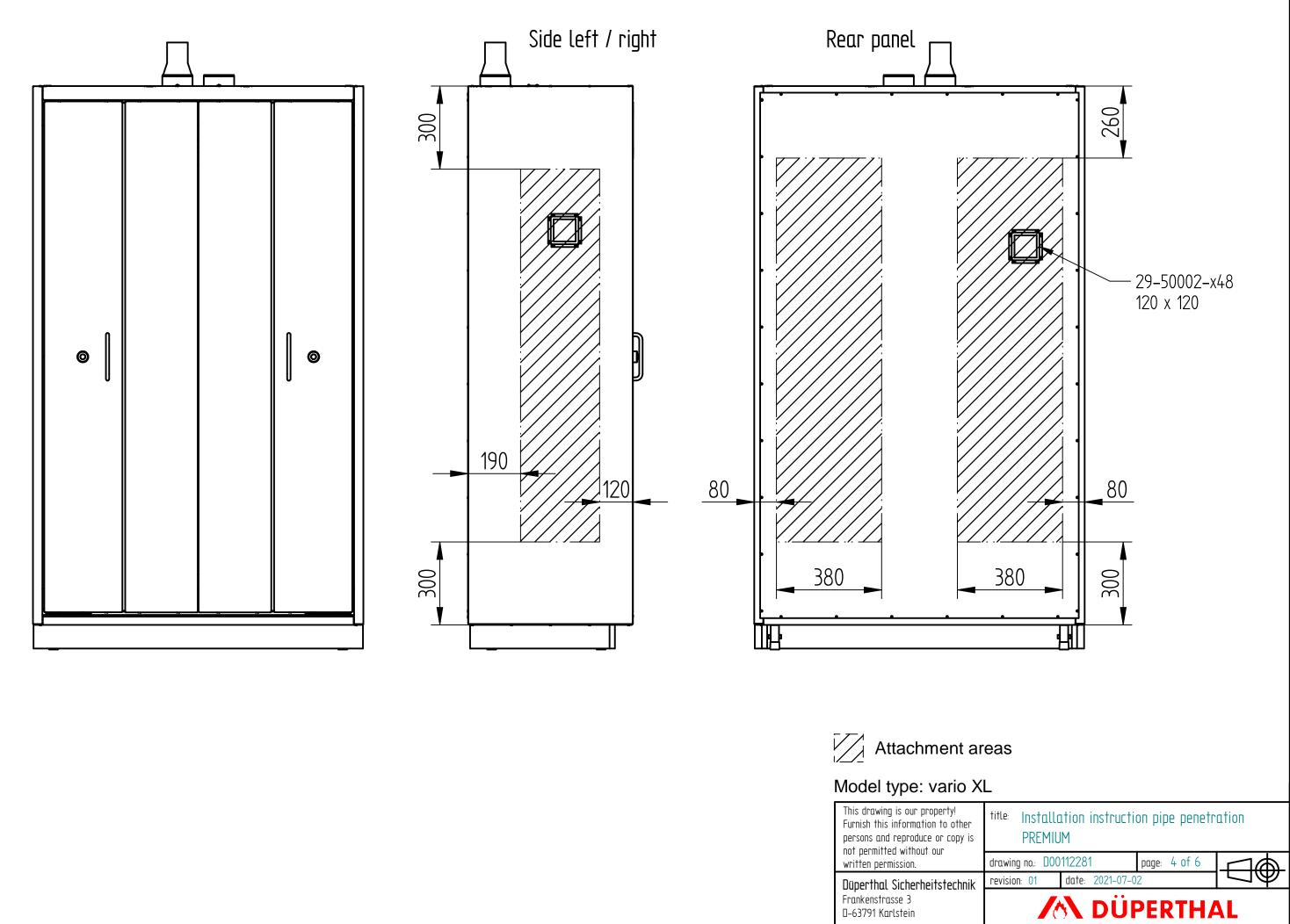
Frankenstrasse 3

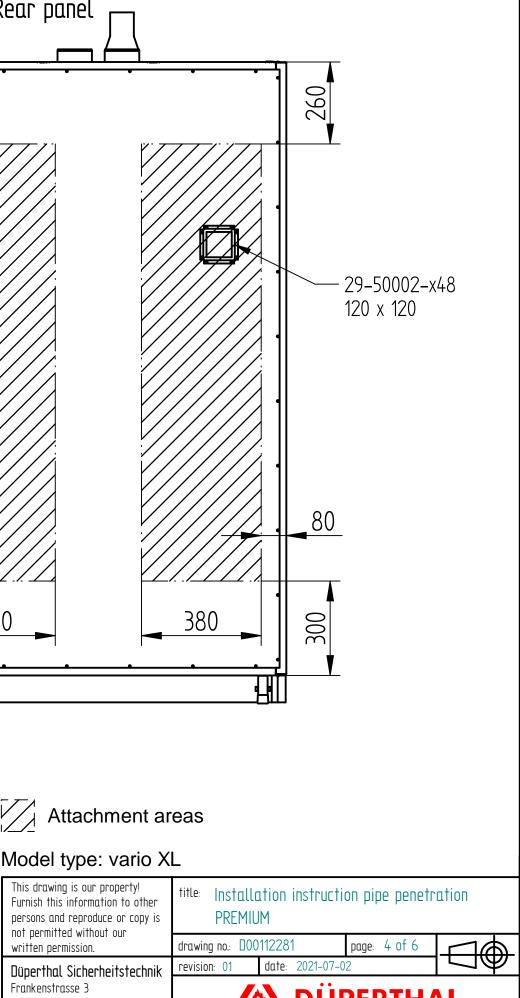
N=63791 Karlstein

	Model type		
	standard M standard ML	page2	
	standard XL standard XL CPW	page 3	
	vario XL	page 4	
	pro M pro ML	page 5	
	pro XL pro XL CPW	page 6	
CPW: Centre partition wall			
title: Installation instruction pipe penetration PREMIUM			
drawing n revision:	o.: D00112281 page: 1 0' 01 date: 2021-07-02		<u> </u>
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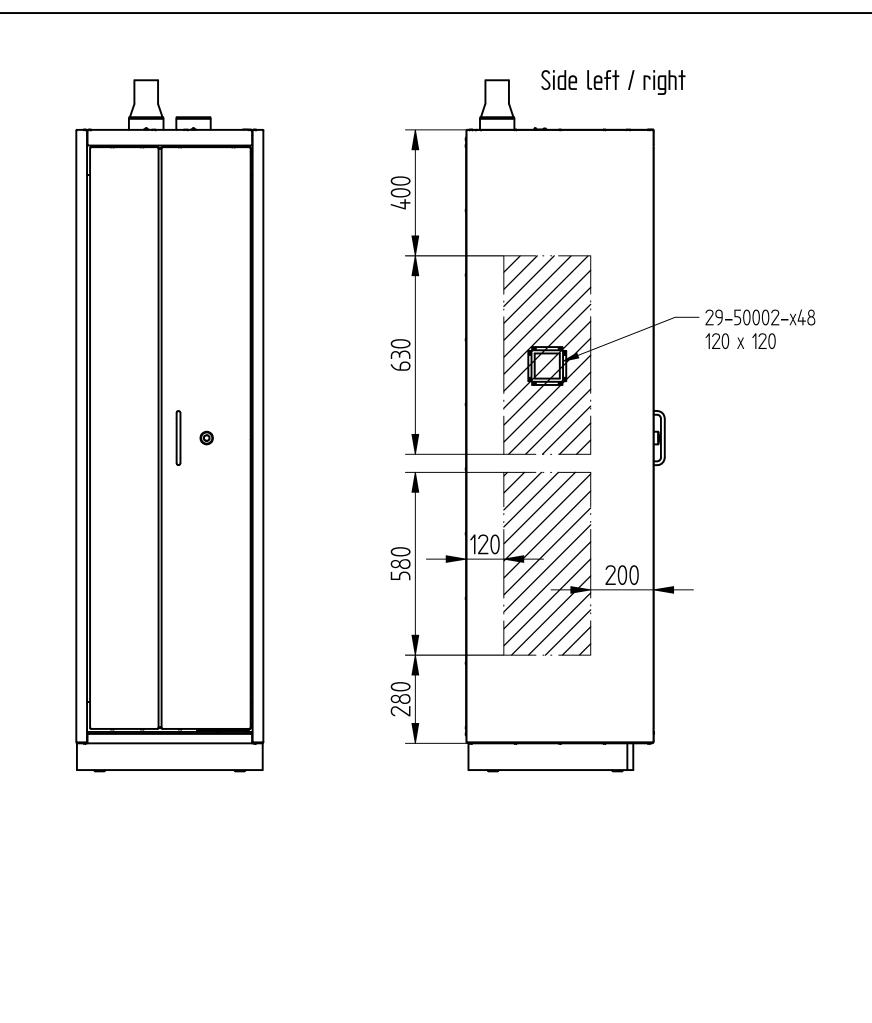


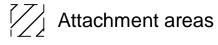






D–63791 Karlstein





Model type: pro M pro ML

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